



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

SECTION 1. IDENTIFICATION

Product name : Sikaflex®-232 US

Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Respiratory sensitization : Category 1

Skin sensitization : Category 1

Carcinogenicity (Inhalation) : Category 1A

Specific target organ toxicity : Category 2
- repeated exposure (Inhalation)

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

GHS label elements



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

Hazard pictograms

:



Signal Word

: Danger

Hazard Statements

: H317 May cause an allergic skin reaction.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H350 May cause cancer by inhalation.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary Statements

:

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe mist or vapors.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
P284 Wear respiratory protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
xylene	1330-20-7	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	>= 1 - <= 5
4,4'-methylenediphenyl diisocyanate	101-68-8	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	>= 0.1 - <= 1
ethylbenzene	100-41-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 Carc. 2; H351 STOT RE 2; H373 Asp. Tox. 1; H304 Eye Irrit. 2A; H319	>= 0.1 - <= 1
Quartz (SiO ₂)	14808-60-7	Carc. 1A; H350 STOT RE 1; H372 STOT SE 3; H335	>= 0.1 - <= 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

- | | | |
|---|---|---|
| In case of eye contact | : | Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : | Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention. |
| Most important symptoms and effects, both acute and delayed | : | sensitizing effects
Asthmatic appearance
Allergic reactions
May cause an allergic skin reaction.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause cancer by inhalation.
May cause damage to organs through prolonged or repeated exposure if inhaled. |
| Notes to physician | : | Treat symptomatically. |

SECTION 5. FIRE-FIGHTING MEASURES

- | | | |
|--|---|---|
| Suitable extinguishing media | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Hazardous combustion products | : | No hazardous combustion products are known |
| Further information | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for fire-fighters | : | In the event of fire, wear self-contained breathing apparatus. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

- | | | |
|---|---|--|
| Personal precautions, protective equipment and emergency procedures | : | Use personal protective equipment.
Deny access to unprotected persons. |
| Environmental precautions | : | Do not flush into surface water or sanitary sewer system.
Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for | : | Soak up with inert absorbent material (e.g. sand, silica gel, |



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

containment and cleaning up : acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.
Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
xylene	1330-20-7	TWA	100 ppm 435 mg/m ³	OSHA Z-1
		TWA	20 ppm	ACGIH
		STEL	150 ppm 655 mg/m ³	OSHA P0
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	100 ppm 435 mg/m ³	OSHA P0
		C	0.02 ppm 0.2 mg/m ³	OSHA Z-1
		C	0.02 ppm 0.2 mg/m ³	OSHA P0
ethylbenzene	100-41-4	TWA	0.005 ppm	ACGIH
		TWA	100 ppm 435 mg/m ³	OSHA Z-1
		TWA	100 ppm	OSHA P0



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

			435 mg/m3	
		STEL	125 ppm 545 mg/m3	OSHA P0
		TWA	20 ppm	ACGIH
Quartz (SiO ₂)	14808-60-7	TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Respirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respirable)	10 mg/m3 / %SiO ₂ +2	OSHA Z-3
		TWA (respirable)	250 mppcf / %SiO ₂ +5	OSHA Z-3
		TWA (respirable dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH
		PEL (respirable)	0.05 mg/m3	OSHA CARC
		TWA (respirable dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

	The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: paste
Color	: white
Odor	: hydrocarbon-like
Odor Threshold	: No data available
pH	: Not applicable
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: Not applicable
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.27 g/cm ³ (73 °F / 23 °C)
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	27 g/l

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No hazardous decomposition products are known.



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

xylene:

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

4,4'-methylenediphenyl diisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Expert judgment

ethylbenzene:

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

May cause cancer by inhalation.

IARC	Group 1: Carcinogenic to humans	
	Quartz (SiO ₂)	14808-60-7
	(Silica dust, crystalline)	
	Group 2B: Possibly carcinogenic to humans	
	Titanium dioxide (> 10 µm)	13463-67-7
	Group 2B: Possibly carcinogenic to humans	



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

	ethylbenzene	100-41-4
OSHA	OSHA specifically regulated carcinogen Quartz (SiO ₂) (crystalline silica)	14808-60-7
NTP	Known to be human carcinogen Quartz (SiO ₂) (Silica, Crystalline (Respirable Size))	14808-60-7

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

Further information

Product:

Remarks : Titanium dioxide (13463-67-7)
In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

xylene:

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia): 1.17 mg/l
Exposure time: 7 d

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR Road

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

The following substance(s) is/are subject to a Significant New Use Rule:

m-tolylidene diisocyanate	26471-62-5	See 40 CFR § 721.10789; Proposed Rule
---------------------------	------------	---------------------------------------

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)
xylene	1330-20-7	100

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

: Respiratory or skin sensitization
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313

: The following components are subject to reporting levels established by SARA Title III, Section 313:

xylene	1330-20-7	>= 1 - < 5 %
ethylbenzene	100-41-4	>= 0.1 - < 1 %

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

xylene	1330-20-7	>= 1 - < 5 %
--------	-----------	--------------

California Prop. 65



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

⚠ WARNING: This product can expose you to chemicals including Titanium dioxide, which is known to the State of California to cause cancer, and 1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA CARC	:	OSHA Specifically Regulated Chemicals/Carcinogens
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
OSHA CARC / PEL	:	Permissible exposure limit (PEL)
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA P0 / C	:	Ceiling limit
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-1 / C	:	Ceiling
OSHA Z-3 / TWA	:	8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 10/09/2025



Sikaflex®-232 US

Revision Date 10/09/2025

Print Date 10/09/2025

100000013966
US / Z8